Epilog Helix 40 Watt Laser	300 DPI RASTER		400 DPI RASTER		600 DPI RASTER		VECTOR CUTTING			VECTPOR ENGRAVING		
Max Size 24"x18"	SPEED	POWER	SPEED	POWER	SPEED	POWER	SPEED	POWER	FREQUENCY	SPEED	POWER	FREQUENCY
Wood(Cherry/Alder/Walnut) 1/8"	40	98	50	98	60	98	30	98	750			
od(Cherry/Alder/Walnut) 1/4"(6m	40	98	50	98	60	98	8	98	750			
Acrylic 1/8"(3mm)	98	70	98	60	98	50	12	98	5000			
Acrylic 1/4"(6mm)	98	70	98	60	98	50	5	98	5000			
AlumaMark	80	30	80	25	80	20						
Anodized Aluminum	98	60	98	50	98	45						
Painted Brass	98	65	98	55	98	45						
Marbleized Painted Brass	98	75	98	65	98	55						
Corian/Avonite	20	98	25	98	30	98	20	98	500			
Delrin Seals	98	70	98	60	98	50	50	98	500			
Glass	25	98	35	98	45	98						
Laserable Plastic	98	50	98	45	98	40	20	80	5000			
Leather	98	40	98	35	98	30	50	90	500			
Marble	20	98	25	98	30	98						
Mat Board	98	65	98	55	98	45	30	40	500			
Melamine	40	98	50	98	60	10						
Stainless Steel (w/Cerdec Coating)			35	98	40	98						
Rubber	10	98	20	98	30	98	15	98	98			
Chipboard							70	18	750	70	15	750
Fleece	100	30										